



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G02131-3G

Job Sheet 190521



Part No: RBW6705G02131-3G

Job Qty: 9 pcs

Part Name: Rigging Pin Assembly N2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No: SIOP

Due Date: 3/8/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBW6705G02131-3G Rev3 IPP Rev.A New issue 17/11/07 JFS Verified by:DP IPP REV:B 18.03.13
ADDED MILL CONV AND QC5 JFS VERF:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	9 pcs	3/8/19		0.00	3.00	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	9 pcs	3/8/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
115	Conventional Mill - 1 - B4B	9 pcs	3/8/19		0.00	1.50	Conventional Mill - 1 - B4B		19/3/12
							Conventional Mill - 2 - B4B		
118	QC 5	9 pcs	3/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S156822



Part: RBW6705G02131-3G

Job No: 190521

Serial No/Batch: S156822

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 02/26/19

					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	MAR 13 2019
					QC 5 - 50	
					QC 5 - 30	
120	Outsource - 1 - Heat Treat	9	3/8/19	MAR 27 2019	MEI001-VC	10
		pcs				
130	Outsource - 13 - Zinc Plating	9	3/8/19		GRO002-VC	10
		pcs				
140	Packaging 2-1 - Receive - B4B	9	3/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
		pcs			Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150	QC 6	9	3/8/19	0.00 0.00	QC 6 - 42	
		pcs			QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	

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MAR 13 2019

03/20/2019 PL

03/20/2019 PL

APR 02 2019

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APR 02 2019

160 Small Fab - 2 - B4B	9 pcs	3/8/19	0.00 1.50	Small Fab - 1 - B4B Small Fab - 2 - B4B Small Fab - 3 - B4B Small Fab - 4 - B4B Small Fab - 5 - B4B Small Fab - 6 - B4B Small Fab - 7 - B4B	MLL
170 QC 5	9 pcs	3/8/19	0.00 0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 42 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30	DAS APR 04 2019 40 9:59
190 Packaging 3-1 - Stock - B4B	9 pcs	3/8/19	0.00 0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B	

200 QC 21 - SA	9 pcs	3/8/19	0.00 0.00	Packaging 3 - 36 - B4B	QC 21 - SA - 21	21	APR 04 2019	64099
					QC 21 - SA - 70	21		
					QC 21 - SA - 53	21		

Part Op 100 - (Small Fab) 1- Bend as per dwg. 2- Cut rod to Finished length. 3- Grind chamfer.
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 115 - (Manufacture as per dwg) DRILL HOLE AS PER DWG AND DEBURR
 118 - (QC5- Inspect part completeness to step on W/O)
 120 - (Outsource process - Heat Treat) 1--Issue P/O to Metcore ; P/O _____ RC: 26-30 2-Bead blast 3-
 Certificate of Conformity is required **Ship directly to Groupe Altech Part made from 01R Tool Steel
 130 - -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is
 required
 140 - (Receive & Inspect for Damage & Mat'l Certs) C of C is required.
 150 - (QC6- All purchased or subcontracted products)
 160 - (Small Fab) - Install lanyard as per dwg.
 190 - (Identify as per dwg & Stock Location: _____)
 200 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-O1-R0.250	Tool Steel Round Bar 0.250 dia.	3.3750 ft (.375 ea)	100-Small Fab - 1	5058909
3896T31	Ferule 1/16 X 3/8" - Aluminum	18 Ea (2 ea)	160-Small Fab - 2 - B4B	5122137
CL-2-C	Lanyard Wire	9 ft (1 ea)	160-Small Fab - 2 - B4B	5119833
NAS1756-12	Remove Before Flight	9 Ea (1 ea)	160-Small Fab - 2 - B4B	505-5799

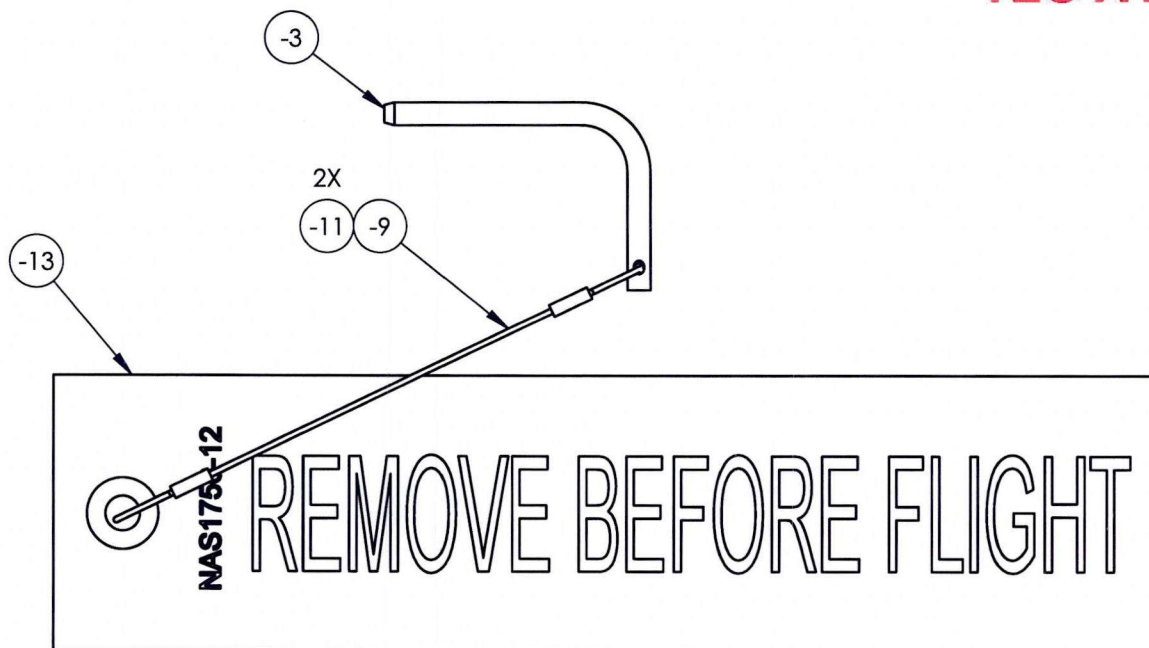
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	MT-O1-R0.250	3	28	0
160-Small Fab - 2 - B4B	3896T31	18	796	0
	CL-2-C	9	484	0
	NAS1756-12	9	475	0

Part Specifications
Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DELETED -1 WELDMENT -5 AND -7. -3 EXTENDED PIN SHORT END FROM 1.62 TO 2.04, ADDED Ø.094 HOLE FOR LANYARD.	10/9/2012	RJC	SE
2		-3 CH'D BEND RADIUS WAS R.56 IS R.50. UPDATED BOM QUANTITIES.	2/12/2013	BIM	GE
3	15-0096	-3 CORRECTED VIEW NO CHAMFER ON SHORT END OF PIN. -9 CH'D B/O INFO WAS REID #CL2C IS CARR-LANE #CL-2-C.	4/23/2015	RJC	JAG

TEO ATTACHED



NOTE:

1. PART OF KIT RBW6705G00132-3G.

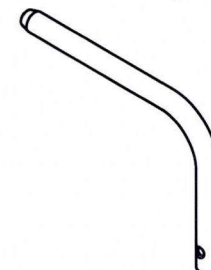
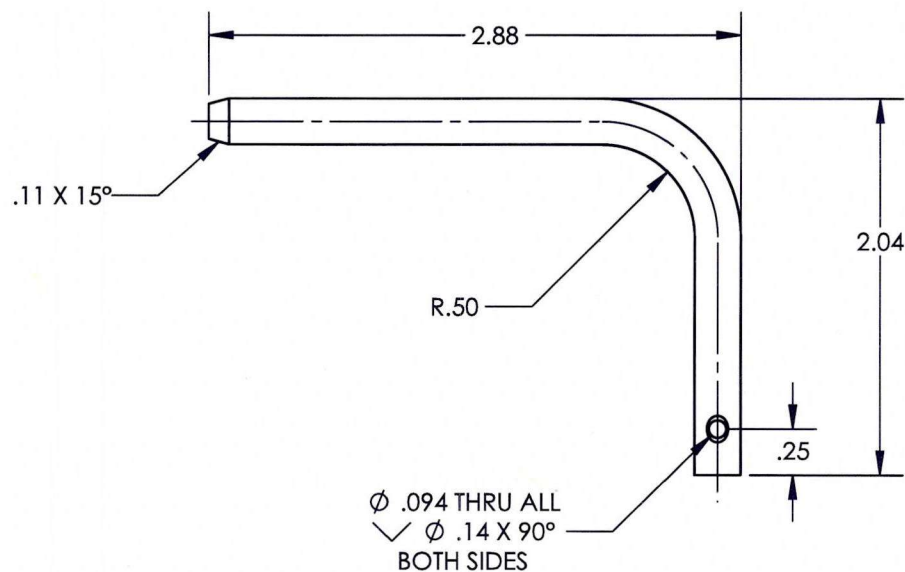
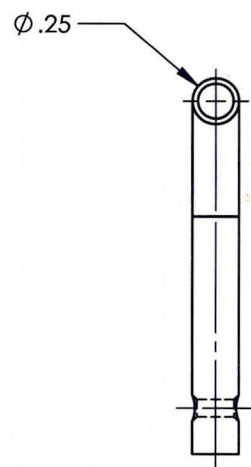
DART AEROSPACE	
TITLE RIGGING PIN ASSY. N° 2	
DWG NO. RBW6705G02131-3G	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA
SCALE 1:2	DATE 1/28/2010
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	PIN N°2	O-1		2
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 12 (CARR LANE #CL-2-C)	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O	-13	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12 (AIRCRAFT HARDWARE)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 EXTENDED PIN SHORT END FROM 1.62 TO 2.04, ADDED Ø.094 HOLE FOR LANYARD.	10/9/2012	RJC	SE
2		-3 CH'D BEND RADIUS WAS R.56 IS R.50. UPDATED BOM QUANTITIES.	2/12/2013	BIM	GE
3	15-0096	-3 CORRECTED VIEW NO CHAMFER ON SHORT END OF PIN. -9 CH'D B/O INFO WAS REID #CL2C IS CARR-LANE #CL-2-C.	4/23/2015	RJC	JAG

TEO ATTACHED



(-3)
PIN N°2

DART AEROSPACE	
TITLE RIGGING PIN ASSY. N° 2	
DWG NO. RBW6705G02131-3G-3	REV 3
MAT'L O-1	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AGUSTA
SCALE 1:1	DATE 1/28/2010
SHEET 2 OF 2	



ENGINEERING ORDER # TEO17-652

SCALE: NTS

SHEET 1 OF 1

DRAWING NO. RBW6705G02131-3G

REV: 3

EFF.: NEXT ORDER

CHANGE CATEGORY

TITLE: RIGGING PIN ASSY # 2

☐ MAJOR ☒ MINOR

DATE 17.09.13

APPROVED: WM 10/09/2017

MFG. APPR.: DP 09/26/2017

CHECKED: SAC 09/25/2017

DRAWN: VM 09/25/2017

TRANSACTION CODE (TC):

A-ADD C-CREATE
R-REVISE D-DELETE

REASON: PURCHASE # MISSING

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WAS: RBW6705G02131-3G-3 REV 3 PURCHASE # : ?

IS: RBW6705G02131-3G-3 REV 3 PURCHASE # : McMaster#8893K204

DOCUMENTS EFFECTED: ☐ PATTERN ☐ INSTALL INSTRUCTIONS ☒ BOM

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042896



Supplier: MEI001-VC
Metcor Inc.
560 Boul. Arthur Sauve
Saint-Eustache
QC
J7R 5A8 Canada
Phone: 450 473 1884
Fax: 450 491 5498

Attention: Cloutier, Danielle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042896

PO Date: 3/14/19

Due Date: 3/28/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190927	D2741	Replacement Blade : Various STC's Issue P/O: Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC) Min. Yield Tensile Strength = 141 ksi Test report or Certification required 4130 bar 0.500 x 3.00 **Sand blast parts** *** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***	Firmed	-	3/28/19	39 pcs	0 pcs	39 pcs	\$6.50/pcs	\$253.50



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042896



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	190521	RBW6705G02131-3G	Rigging Pin Assembly N2 (Outsource process - Heat Treat) 1--Issue P/O to Metcore ; P/O _____ RC: 26-30 2-Bead blast 3- Certificate of Conformity is required Tool Steel Round Bar 0.250 **Ship directly to Groupe Altech Part made from 01R Tool Steel Rigging Pin Assembly N2 -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	-	3/28/19	9 pcs	0 pcs	9 pcs	\$0.01/pcs	\$0.09

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OK

MAR 27 2019

Line Item Note *Please once Heat Treat Done ship to Group Altech*

Grand Total: \$253.59

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/25/19 3:17 PM dart.Lussier.Patrick

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL Order	EXPÉDITEUR Shipper ID	BON D'EXPÉDITION Shipper
334973	1	135769

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT /Customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053



LIVRÉ À /Shipped To

GROUP ALTECH
2455 ALPERN
ST LAURENT, QC H4S1N9
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT Customer PO	BON DE LIVRAISON DU CLIENT Customer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMMANDE Order Date	TRANSPORTEUR Carrier
42896 ✓		O1	2019/3/14	client

QUANTITÉ Quantity	No. PIÈCE / Part No.	NOM DE LA PIÈCE / Part Name	DESCRIPTION DE LA PIÈCE Part Description	POIDS Weight
----------------------	-------------------------	--------------------------------	---	-----------------

✓ 9 RBW6705G02131-3G ✓ 1,
(9) RBW6705G02131-3G

1 BOITE DE CARTON

TYPE DE CONTENEUR Container Type	# DE CONTENEURS # Of Containers	COMMENTAIRES CONTENEUR Container Comments
BOITE DE CARTON	1	

certificat

EXPÉDIÉ PAR: Shipped by:	
-----------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 9

POIDS EXPÉDIÉ / Weight Shipped : 1,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

certificat

APPROUVE

QUANTITÉ EXPÉDIÉE / Quantity Shipped: 9

POIDS EXPÉDIÉ / Weight Shipped : 1,00

Signature:

Date:

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
334973	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

GROUP ALTECH

2455 ALPERN

ST LAURENT

QC H4S1N9

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
42898 ✓	N/A	O1		

SPÉCIFICATIONS DU PROCÉDÉ processing specifications

SEL HARDEN

HARDEN AND TEMPER

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	26 - 30 HRC	9	28 - 29 HRC
(915) MESURE EN HR15N = 73,9-74,5 HR15N			

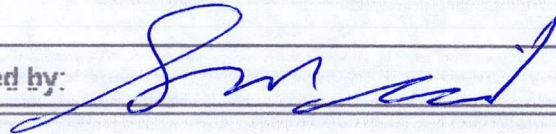
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
9 ✓	1	RBW6705G02131-3G ✓ (9) RBW6705G02131-3G 1 BOITE DE CARTON

DAS
68
9-89

26/3/19

COMMENTAIRES / comments

APPROUVÉ par / Approved by:



DATE: 2019-03-24

APPROUVÉ

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
334973	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

GROUP ALTECH

2455 ALPERN

ST LAURENT

QC H4S1N9

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
42896	N/A	O1		
SPÉCIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN				
HARDEN AND TEMPER				
EXIGENCE / requirement	SPÉCIFICATIONS / specified		TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	26 - 30 HRC		9	28 - 29 HRC (915) MESURE EN HR15N = 73,9-74,5 HR15N
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
9	1	RBW6705G02131-3G (9) RBW6705G02131-3G 1 BOITE DE CARTON		

COMMENTAIRES / comments

SALT HARDEN 1475F 20 MINS

SNAP TEMPER 400F 2:00 HRS

TEMPER 1100F 2:00 HRS

RETEMPER 1150F 2:00 HRS

Heat treatment (HT) was performed with equipment that meets the requirements of requested specification.

All HT operations were performed in compliance with the required HT specification and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with the material specification and the purchase order and was found to meet the requirements.

This document and any attached documents may contain confidential or proprietary information and may be subject to export control laws and regulations. If you are not the intended recipient, you are notified that any dissemination, copying of this e-mail and any attachments thereto or use of their contents by any means whatsoever is strictly prohibited. Unauthorized export or re-export is prohibited.

Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec la spécification demandée.

Toutes les opérations de TT ont été faites en conformité avec les requis de la spécification demandée et toutes les vérifications et les tests demandés ont été faites et documentés. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec les spécifications du matériel et le bon de commande et le matériel rencontre les exigences spécifiées.

Ce document et les documents qui lui sont joints peuvent contenir des informations confidentielles. Être soumis aux

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
334973	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

GROUP ALTECH

2455 ALPERN

ST LAURENT

1

QC H4S1N9

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APPROUVÉ par / Approved by:

Lucie Desmarais
QA Technician

DATE: 2019-03-25





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043019



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043019

PO Date: 3/28/19

Due Date: 4/4/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190521	RBW6705G02131-3G	Rigging Pin Assembly N2 -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	-	4/4/19	9 pcs	0 pcs	9 pcs	\$10.00/pcs	\$90.00

9x

APR 02 2019

8

DAS
68
9-89

Line Item Note *** NEED BACK APRIL 04,2019 ***

Grand Total: \$90.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

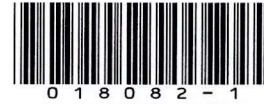
A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/29/19 11:54 AM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance



0 1 8 0 8 2 - 1

Bon de Livraison / Packing Slip

018082- 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupealtech.com

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
29-Mar-2019		Shankar Anand		PO043019				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6705G02131-3G Rev.	RBW6705G02131-3G ZINC-CLEAR ASTM B633, TYPE 1, SC2 C OF C REQUIRED	ZINC CH	9	9	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.